SAFETY DATA SHEET



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : Liquibor®

Chemical name : Reaction products of monoethanolamine and boric acid (1:3)

EC number

REACH Registration number

Registration number	Legal entity
01-2119557854-26-0002	Borax Français S.A.S.

CAS number : 10377-81-8 **Product type** : Liquid.

Other means of

identification

: 2-aminoethanol, monoester with boric acid

701-024-0: List number allocated by ECHA, related to the Chemical name. It has no

legal significance.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Material uses : Refer to the table "Identified uses" below.

Identified uses

Importing and packaging

Adhesives (Process regulator (other than polymerisation or vulcanization processes))

Agriculture (Fertilisers)

Industrial fluids (Corrosion inhibitors and anti-scaling agents, Lubricants and lubricant additives)

A complete list of uses is provided in the introduction to Annex - Exposure Scenarios

Uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

Borax Europe Limited

6 St. James's Square London, SW1Y 4AD **United Kinadom**

T: +44 (0)20 7781 2000

Borax Francais S.A.S.

Usine/Siège Social Route de Bourbourg 59411 Coudekerque-Branche Cedex, France

T: +33 3 28 29 28 30

Rio Tinto Iron & Titanium GmbH

Alfred-Herrhausen-Allee 3-5, 65760 Eschborn

Germany

T: +49 6196 96000

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SECTION 1: Identification of the substance/mixture and of the company/ undertaking

e-mail address of person responsible for this SDS

: rtb.sds@riotinto.com

1.4 Emergency telephone number

Telephone number : +44 (0) 1235 239 670 (Rio Tinto Borates)

For advice on chemical emergencies, spillages, fires or First Aid.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : UVCB

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Not classified.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable. : Not applicable. Response **Storage** : Not applicable. **Disposal** Not applicable.

Hazardous ingredients : Reaction products of monoethanolamine and boric acid (1:3)

Supplemental label

elements

Not applicable.

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous

substances, mixtures and

articles

Special packaging requirements

Containers to be fitted with child-resistant

: Not applicable.

fastenings

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

PBT	Р	В	Т	vPvB	vP	vB
No	N/A	N/A	No	N/A	N/A	N/A

Other hazards which do not result in classification

: None known.

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SECTION 3: Composition/information on ingredients

3.1 Substances : UVCB

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
Reaction products of monoethanolamine and boric acid (1:3)	REACH #: 01-2119557854-26 CAS: 10377-81-8	>99	Not classified. See Section 16 for the full text of the H statements declared above.	-	[1]

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

<u>Type</u>

[*] Substance

[1] Constituent

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Use eye wash fountain or fresh water to cleanse the eye. If irritation persists for

more than 30 minutes, seek medical attention.

Inhalation: If symptoms such as nose or throat irritation are observed, remove to fresh air.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and wash it

before reuse.

Ingestion: Wash out mouth thoroughly with water and give plenty of water to drink. Seek

medical attention

Protection of first-aiders : No special protective clothing is required

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact: Symptoms of accidental over-exposure to high doses of inorganic borate salts have

been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed

effects of skin redness and peeling.

Ingestion : Symptoms of accidental over-exposure to high doses of inorganic borate salts have

been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed

effects of skin redness and peeling.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Supportive care only is required for adult ingestion of less than a few grams of the

product. For ingestion of larger amounts, maintain fluid and electrolyte balance and maintain adequate kidney function. Gastric lavage is only recommended for heavily exposed, symptomatic patients in whom emesis has not emptied the stomach. Hemodialysis should be reserved for patients with massive acute absorption, especially for patients with compromised renal function. Boron analyses of urine or blood are only useful for verifying exposure and are not useful for evaluating severity

of poisoning or as a guide in treatment.

Specific treatments : No specific treatment.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: None. The product is not flammable, combustible or explosive. May evolve toxic

fumes in a fire.

Hazardous combustion

products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide

5.3 Advice for firefighters

Special protective actions

for fire-fighters

: None.

Special protective

equipment for fire-fighters

: Not applicable.

Additional information: Not explosive.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.

For emergency responders

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

Large amounts of this product can be harmful to plants and other species. Therefore, releases to the environment should be minimized. Avoid contamination of water bodies during clean up and disposal. Advise local water authority that none of the affected water should be used for irrigation or for the abstraction of potable water until natural dilution returns the boron value to its normal environmental background level.

6.3 Methods and material for containment and cleaning up

Small spill

: Soak up with inert absorbent material, transfer to container and arrange removal by disposal company.

Large spill

: Liquids should be contained with sand or earth and both liquid and solid transferred to salvage containers. Avoid contamination of water bodies during clean up and disposal.

6.4 Reference to other sections

: See Section 1 for emergency contact information.

See Section 8 for information on appropriate personal protective equipment.

See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Handle in accordance with good industrial hygiene and safety practice. Avoid spills.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

No special handling precautions are required, but dry, indoor storage is recommended. Store in a dry, cool and well-ventilated area. Cover to minimise evaporation.

Storage temperature: Ambient temperature Storage pressure: Ambient pressure

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

SECTION 8: Exposure controls/personal protection

The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Reaction products of monoethanolamine and boric acid (1:3)	DNEL	Long term Oral	1.7 mg/kg bw/day	General population [Consumers]	Systemic
, ,	DNEL	Long term Inhalation	1.4 mg/m³	General population [Consumers]	Systemic
	DNEL	Long term Dermal	94.6 mg/ kg bw/day	General population [Consumers]	Systemic
	DNEL	Long term Inhalation	5.9 mg/m³	Workers	Systemic

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SECTION 8: Exposure controls/personal protection

DNEL	Long term Dermal	189.2 mg/	Workers	Systemic
		kg bw/day		

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
Reaction products of monoethanolamine and boric acid (1:3)	Fresh water	0.026 mg/l	-
, ,	Marine water	0.0026 mg/l	-
	Water - intermittent	0.26 mg/l	-
	Soil	0.014 mg/kg dwt	-
	Fresh water sediment	0.054 mg/kg dwt	-
	Marine water sediment	0.0054 mg/kg dwt	-
	Sewage Treatment	10 mg/l	-
	Plant		

8.2 Exposure controls

Appropriate engineering controls

 Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: Eye protection according to CEN166:2001 is recommended.

Skin protection

Hand protection

: Gloves (nitrile or neoprene) (CEN374:2016).

Body protection

: No special protective clothing is required.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Self-contained breathing apparatus when vapour levels approach or exceed permitted exposure levels (CEN 140:1998).

Environmental exposure controls

Limiting releases from site:

Water Emissions: Storage should be sheltered from precipitation. Avoid spillage into water and cover drains. Removal from water can only be accomplished by very specific treatment technologies including ion exchange resins, reverse osmosis etc. Removal efficiency is dependent upon a number of factors and will vary from 40 to 90%. Much of the technology is currently not appropriate to high volume or mixed waste streams. Boron is not removed in considerable amounts in conventional STP. If sites discharge to a municipal STP the concentration of boron should not exceed the PNEC in the municipal STP

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SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid. [Slight Viscous liquid.]

Colour : Pale colour. Yellow.

Odour : Ammoniacal. [Slight]

Odour threshold : Not available.

Melting point/freezing point : Not applicable.

Initial boiling point and boiling : Not applicable.

range

Flammability : Non-flammable. The product is not flammable, combustible or explosive.

Lower and upper explosion

limit

: Not available.

Flash point : Not available.

Auto-ignition temperature : Not applicable. [Not self-heating.]

Decomposition temperature: Not available.

pH : 8.88 [Conc. (% w/w): 5%]; 9.05 (1.0% solution)

Viscosity : Kinematic: 15 mm²/s

Solubility(ies) :

Not available.

Solubility in water : Not available.

Partition coefficient: n-octanol/ : Not applicable.

water

Vapour pressure : Not available.

Relative density : 1.34

Bulk density : Not available.
Granulometry : Not available.
Vapour density : Not available.
Explosive properties : Not explosive.
Oxidising properties : Not oxidising.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : Possible release of carbon monoxide/carbon dioxide.

10.2 Chemical stability : Under ambient temperatures, the product is stable. The product may concentrate by

evaporation.

10.3 Possibility of hazardous reactions

: None known.

10.4 Conditions to avoid : Elevated temperature

10.5 Incompatible materials: The product may be incompatible with aluminium, galvanised iron, copper and its

alloys, oxidising agents, acids, alkalis, acid chlorides and acid anhydrides.

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SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products

 Under normal conditions of storage and use, hazardous decomposition products should not be produced. May evolve toxic fumes in a fire.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result type	Species	Dose	Exposure
Reaction products of monoethanolamine and boric acid (1:3)	LD50 Oral	Rat	>2000 mg/kg body weight	-

Conclusion/Summary

: Based on the available data, the classification criteria are not met.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Reaction products of monoethanolamine and boric acid (1:3)	Eyes - No irritation.	New Zealand White Rabbit	-	0.1 ml	-
	Skin - No irritation.	New Zealand White Rabbit	-	0.5 ml	-

Conclusion/Summary

Skin

: Non-irritant to skin. Based on the available data, the classification criteria are not

met.

Eyes

: Non-irritating to the eyes. Based on the available data, the classification criteria are

not met.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Reaction products of monoethanolamine and boric acid (1:3)	skin	Guinea pig	Not sensitizing

Conclusion/Summary

Skin

: Not a skin sensitiser. Based on the available data, the classification criteria are not

met.

Respiratory

: No respiratory sensitisation studies have been conducted. Based on the available

data, the classification criteria are not met.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Reaction products of monoethanolamine and boric acid (1:3)	-	Experiment: In vitro Subject: Mammalian-Human	Negative

Conclusion/Summary

: Not mutagenic. Based on the available data, the classification criteria are not met.

Carcinogenicity

Conclusion/Summary: No data available on the product itself.

Reproductive toxicity

Conclusion/Summary: No data available on the product itself.

Teratogenicity

Conclusion/Summary: No data available on the product itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Based on the available data, the classification criteria are not met.			

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SECTION 11: Toxicological information

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Based on the available data, the classification criteria are not met.			

Aspiration hazard

Product/ingredient name	Result
No data available on the product itself. Since, the product is an aqueous complex substance, the aspiration hazard potential is considered low. No classification for aspiration hazard is proposed.	

Information on likely routes

of exposure

: Routes of entry anticipated: Dermal. **Product is not intended for ingestion.**

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact : Symptoms of accidental over-exposure to high doses of inorganic borate salts have

been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed

effects of skin redness and peeling.

Ingestion: This product is not intended for ingestion. Small amounts (e.g., a teaspoon)

swallowed accidentally are not likely to cause effects; swallowing amounts larger than that may cause gastrointestinal symptoms. Symptoms of accidental over-exposure to high doses of inorganic borate salts have been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed effects of skin redness and

peeling.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact: Symptoms of accidental over-exposure to high doses of inorganic borate salts have

been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed

effects of skin redness and peeling.

Ingestion : Symptoms of accidental over-exposure to high doses of inorganic borate salts have

been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed

effects of skin redness and peeling.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

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SECTION 11: Toxicological information

Conclusion/Summary : Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Reaction products of monoethanolamine and boric acid (1:3)	EC50 423 mg/l	Daphnia magna	Fresh water - Acute
bollo dola (1.0)	EC50 26 mg/l	Pseudokirchneriella subcapitata	Fresh water - Acute
	LC50 >100 mg/l	Brachydanio rerio	Fresh water - Acute

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Reaction products of monoethanolamine and boric acid (1:3)	-	78 % - 21 days	-	Activated sludge

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : The product is soluble in water and is leachable through normal soil. Adsorption to soils or sediments is insignificant.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	Р	В	Т	vPvB	vP	vB
Reaction products of monoethanolamine and boric acid (1:3)	No	N/A	N/A	No	N/A	N/A	N/A

12.6 Endocrine disrupting properties

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SECTION 12: Ecological information

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Hazardous waste

: Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

14.6 Special precautions for : Not applicable. **user**

14.7 Maritime transport in bulk according to IMO instruments : Not available.

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Other EU regulations

Industrial emissions : Not listed

(integrated pollution prevention and control) -

Air

Industrial emissions : Not listed

(integrated pollution prevention and control) -

Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : Not determined.

Canada : All components are listed or exempted.China : All components are listed or exempted.

Eurasian Economic Union: Russian Federation inventory: All components are listed or exempted.

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SECTION 15: Regulatory information

Japan : Japan inventory (CSCL): Not determined.

Japan inventory (ISHL): Not determined.

New Zealand: All components are listed or exempted.

Philippines : Not determined.

Republic of Korea : All components are listed or exempted.
Taiwan : All components are listed or exempted.
Thailand : All components are listed or exempted.

Turkey: Not determined.

United States : All components are active or exempted.Viet Nam : All components are listed or exempted.

15.2 Chemical safety

assessment

: Complete.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/2008]

DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Key literature references and sources for data

: For general information on the toxicology of borates see Patty's Toxicology, 6th

Edition Vol. I, (2012) Chap. 23, 'Boron'.

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification		
Not classified.			

Full text of abbreviated H statements

Not applicable.

Full text of classifications [CLP/GHS]

Not applicable.

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Europe / 4.13 / EN-GB

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SECTION 16: Other information

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