SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

**Product name**: Neobor® - Manufacturing Grade

**Chemical name**: Disodium tetraborate pentahydrate

**Index number**: 005-011-02-9

**EC number**: 215-540-4

**REACH Registration number**: 01-2119490790-32-0019

**CAS number**: 12179-04-3

**Product type**: Solid.

**Other means of identification**: Borax pentahydrate, Sodium tetraborate pentahydrate, Borax 5 mol

1.2 Relevant identified uses of the substance or mixture and uses advised against

**Material uses**: Refer to the table "Identified uses" below.

<table>
<thead>
<tr>
<th>Identified uses</th>
<th>Uses advised against</th>
<th>Reason</th>
</tr>
</thead>
<tbody>
<tr>
<td>Biocidal active ingredient</td>
<td>Consumer uses above the specific concentration limit.</td>
<td>Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles</td>
</tr>
</tbody>
</table>

1.3 Details of the supplier of the safety data sheet

**Borax Europe Limited**

6 St. James’s Square

London, SW1Y 4AD

United Kingdom

+44 (0)20 7781 2000

e-mail address of person responsible for this SDS: rtb.sds@riotinto.com

1.4 Emergency telephone number

**Telephone number**: +44 (0) 1235 239 670 (Rio Tinto Borates)

For advice on chemical emergencies, spillages, fires or First Aid.

Date of issue/Date of revision: 19/07/2018

Version: 1
SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Product definition: Mono-constituent substance

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]
Eye Irrit. 2, H319
Repr. 1B, H360FD (Fertility and Unborn child)
Disodium tetraborate pentahydrate has a specific concentration limit of ≥ 6.5% for toxic for reproduction classification and ≥ 10% for eye irritant classification.

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended. See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms:

Signal word: Danger

Hazard statements:
Causes serious eye irritation. May damage fertility. May damage the unborn child.

Precautionary statements

General: Do not handle until all safety precautions have been read and understood.
Prevention: Use personal protective equipment as required.
Response: IF exposed or concerned: Get medical advice/attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Storage: Not applicable.
Disposal: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients: disodium tetraborate pentahydrate

Supplemental label elements
Restricted to professional users.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Restricted to professional users. The product is permitted for use in consumer products where it is below the specific concentration limit.

Special packaging requirements
Containers to be fitted with child-resistant fastenings: Not applicable.

Tactile warning of danger: Not applicable.

2.3 Other hazards
Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII: Not applicable.
SECTION 2: Hazards identification

Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII: Not applicable.
Other hazards which do not result in classification: May be harmful if swallowed.

SECTION 3: Composition/information on ingredients

3.1 Substances: Mono-constituent substance

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Identifiers</th>
<th>%</th>
<th>Regulation (EC) No. 1272/2008 [CLP]</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>See Section 16 for the full text of the H statements declared above.</td>
<td></td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type
[A] Constituent
[B] Impurity
[C] Stabilising additive

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Use eye wash fountain or fresh water to cleanse the eye. If irritation persists for more than 30 minutes, seek medical attention.
Inhalation: If symptoms such as nose or throat irritation are observed, remove to fresh air.
Skin contact: No treatment necessary.
Ingestion: Swallowing small quantities (one teaspoon) will cause no harm to healthy adults. If larger amounts are swallowed, give two glasses of water to drink and seek medical attention.

Protection of first-aiders: No special protective clothing is required

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:
irritation
watering
redness

Inhalation: Adverse symptoms may include the following:
respiratory tract irritation

coughing

Skin contact: Symptoms of accidental over-exposure to high doses of inorganic borate salts have been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed effects of skin redness and peeling.
SECTION 4: First aid measures

Ingestion: Symptoms of accidental over-exposure to high doses of inorganic borate salts have been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed effects of skin redness and peeling.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician:

Specific treatments:

Ingestion: Supportive care only is required for adult ingestion of less than a few grams of the product. For ingestion of larger amounts, maintain fluid and electrolyte balance and maintain adequate kidney function. Gastric lavage is only recommended for heavily exposed, symptomatic patients in whom emesis has not emptied the stomach. Hemodialysis should be reserved for patients with massive acute absorption, especially for patients with compromised renal function. Boron analyses of urine or blood are only useful for verifying exposure and are not useful for evaluating severity of poisoning or as a guide in treatment.

SPECIFIC TREATMENTS

Ingestion: No specific treatment.

Supportive care only is required for adult ingestion of less than a few grams of the product. For ingestion of larger amounts, maintain fluid and electrolyte balance and maintain adequate kidney function. Gastric lavage is only recommended for heavily exposed, symptomatic patients in whom emesis has not emptied the stomach. Hemodialysis should be reserved for patients with massive acute absorption, especially for patients with compromised renal function. Boron analyses of urine or blood are only useful for verifying exposure and are not useful for evaluating severity of poisoning or as a guide in treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: None. The product is not flammable, combustible or explosive.

5.3 Advice for firefighters

Special protective actions for fire-fighters: None.

Special protective equipment for fire-fighters: Not applicable.

Additional information: Not explosive.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: Eye protection according to CEN 166:2001; respirators according to CEN149:2001 should be considered if environment is excessively dusty.

For emergency responders: Eye protection according to CEN 166:2001; respirators according to CEN149:2001 should be considered if environment is excessively dusty.

6.2 Environmental precautions

The product is a water-soluble white powder that may cause damage to trees or vegetation by root absorption. Avoid contamination of water bodies during clean up and disposal. Advise local water authority that none of the affected water should be used for irrigation or for the ablation of potable water until natural dilution returns the boron value to its normal environmental background level or meets local water quality standards.
SECTION 6: Accidental release measures

6.3 Methods and material for containment and cleaning up

**Small spill**: Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

**Large spill**: Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

**Protective measures**: Good housekeeping procedures should be followed to minimise dust generation and accumulation. Avoid spills.

**Advice on general occupational hygiene**: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

No special handling precautions are required, but dry, indoor storage is recommended. To maintain package integrity and to minimise caking of the product, bags should be handled on a first-in first-out basis.

Storage temperature: Ambient temperature
Storage pressure: Ambient pressure
Special sensitivity: Moisture (Caking)

7.3 Specific end use(s)

**Recommendations**: Refer to Annex - Exposure Scenarios

**Industrial sector specific solutions**: Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

**Occupational exposure limits**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Exposure limit values</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>ACGIH TLV (United States, 3/2017).</td>
</tr>
<tr>
<td></td>
<td>TWA: 2 mg/m³ 8 hours. Form: Inhalable fraction</td>
</tr>
<tr>
<td></td>
<td>STEL: 6 mg/m³ 15 minutes. Form: Inhalable fraction</td>
</tr>
</tbody>
</table>

Date of issue/Date of revision: 19/07/2018

Version: 1
Recommended monitoring procedures: In the absence of a national OEL, Rio Tinto Borates recommends and applies internally an Occupational Exposure Limit (OEL) of 1 mg B/m³. To convert product into equivalent boron (B) content, multiply by 0.1484.

DNELs/DMELs

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Type</th>
<th>Exposure</th>
<th>Value</th>
<th>Population</th>
<th>Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>DNEL</td>
<td>Short term Oral</td>
<td>1.15 mg/kg bw/day</td>
<td>Consumers</td>
<td>Systemic</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Long term Oral</td>
<td>1.15 mg/kg bw/day</td>
<td>Consumers</td>
<td>Systemic</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Short term Inhalation</td>
<td>17.04 mg/m³</td>
<td>Consumers</td>
<td>Local</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Long term Inhalation</td>
<td>17.04 mg/m³</td>
<td>Consumers</td>
<td>Local</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Long term Inhalation</td>
<td>4.9 mg/m³</td>
<td>Consumers</td>
<td>Systemic</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Short term Inhalation</td>
<td>17.04 mg/m³</td>
<td>Workers</td>
<td>Local</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Long term Inhalation</td>
<td>17.04 mg/m³</td>
<td>Workers</td>
<td>Local</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Long term Inhalation</td>
<td>9.8 mg/m³</td>
<td>Workers</td>
<td>Systemic</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Long term Dermal</td>
<td>458.2 mg/kg bw/day</td>
<td>Workers</td>
<td>Systemic</td>
</tr>
<tr>
<td></td>
<td>DNEL</td>
<td>Long term Dermal</td>
<td>231.8 mg/kg bw/day</td>
<td>Consumers</td>
<td>Systemic</td>
</tr>
</tbody>
</table>

PNECs

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Compartment Detail</th>
<th>Value</th>
<th>Method Detail</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>Fresh water</td>
<td>2.9 mg B/L</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Marine water</td>
<td>2.9 mg B/L</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Water - intermittent</td>
<td>13.7 mg B/L</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Air</td>
<td>No exposure expected</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Soil</td>
<td>5.7 mg B/kg dry soil</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Sediment</td>
<td>Waived due to lack of partitioning to sediment</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Sewage Treatment Plant</td>
<td>10 mg B/L</td>
<td>-</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Appropriate engineering controls: If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
SECTION 8: Exposure controls/personal protection

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: Eye protection according to CEN 166:2001 is required.

Skin protection: Standard work gloves (cotton, canvas or leather) may be warranted if environment is excessively dusty.

Hand protection: No special protective clothing is required.

Body protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Not applicable.

Respiratory protection: Where airborne concentrations are expected to exceed exposure limits, respirators should be used. (CEN 149:2001).

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: Eye protection according to CEN 166:2001 is required.

Eye/face protection: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Recommended: Eye protection according to CEN 166:2001 is required.

Skin protection: Standard work gloves (cotton, canvas or leather) may be warranted if environment is excessively dusty.

Hand protection: No special protective clothing is required.

Body protection: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection: Not applicable.

Respiratory protection: Where airborne concentrations are expected to exceed exposure limits, respirators should be used. (CEN 149:2001).

Environmental exposure controls: Limiting releases from site: Where appropriate, material should be recovered and recycled through the process. Spillages of powder or granulated borates should be swept or vacuumed up immediately and placed in containers for disposal in order to prevent unintentional release to the environment. Waste containing borates should be handled as an hazardous waste and removed by licensed operator to an offsite location where it can be incinerated or disposed to a hazardous landfill.

Water Emissions: Storage should be sheltered from precipitation. Avoid spillage into water and cover drains. Removal from water can only be accomplished by very specific treatment technologies including ion exchange resins, reverse osmosis etc. Removal efficiency is dependent upon a number of factors and will vary from 40 to 90%. Much of the technology is currently not appropriate to high volume or mixed waste streams. Boron is not removed in considerable amounts in conventional STP. If sites discharge to a municipal STP the concentration of boron should not exceed the PNEC in the municipal STP.

Air Emissions: Emissions to air can be removed by one or more of the following dust-control measures: electrostatic precipitators, cyclones, fabric or bag filters, membrane filters, ceramic and metal mesh filters, and wet scrubbers.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state: Solid. [Crystalline]
Colour: White.
Odour: Odourless.
Odour threshold: Not available.
pH: 9.23 [Conc. (% w/w): 3.5%]
Melting point/freezing point: >1000°C
Initial boiling point and boiling range: Not applicable.
Flash point: Not available.
Evaporation rate: Not available.
Flammability (solid, gas): The product is not flammable, combustible or explosive.
Upper/lower flammability or explosive limits: Not available.
Vapour pressure: Not applicable.
Vapour density: Not applicable.

Date of issue/Date of revision: 19/07/2018
Version: 1
SECTION 9: Physical and chemical properties

- **Bulk density**: Not available.
- **Granulometry**: Not available.
- **Relative density**: 2.35 @ 26°C (anhydrous); 1.72 @ 23°C (decahydrate)
- **Solubility(ies)**: 49.74 g/l at 20°C (decahydrate)
- **Partition coefficient: n-octanol/water**: -1.53 @ 22°C (decahydrate)
- **Auto-ignition temperature**: Not available.
- **Decomposition temperature**: Not applicable.
- **Viscosity**: Not applicable.
- **Explosive properties**: Not explosive.
- **Oxidising properties**: Not oxidising.

SECTION 10: Stability and reactivity

- **10.1 Reactivity**: No specific test data related to reactivity available for this product or its ingredients.
- **10.2 Chemical stability**: Under normal ambient temperatures (-40°C to +40°C), the product is stable. When heated it loses water, eventually forming anhydrous borates (Na₂B₄O₇).
- **10.3 Possibility of hazardous reactions**: Reaction with strong reducing agents such as metal hydrides or alkali metals will generate hydrogen gas which could create an explosive hazard.
- **10.4 Conditions to avoid**: Avoid contact with strong reducing agents by storing according to good industrial practice.
- **10.5 Incompatible materials**: Strong reducing agents.
- **10.6 Hazardous decomposition products**: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
  
  **Acute toxicity**
  
<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result type</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>LC50 Inhalation Dusts and mists</td>
<td>Rat</td>
<td>&gt;2 mg/l</td>
<td>4 days</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;2000 mg/kg body weight</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>3251 mg/kg body weight</td>
<td>-</td>
</tr>
</tbody>
</table>
  
  **Conclusion/Summary**: Based on available data, the classification criteria are not met.

  **Irritation/Corrosion**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>Skin - No irritation.</td>
<td>New Zealand White Rabbit</td>
<td>-</td>
<td>0.5 g moistened with saline</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>Eyes - Irritant</td>
<td>New Zealand White Rabbit</td>
<td>-</td>
<td>0.08 ml equivalent</td>
<td>-</td>
</tr>
</tbody>
</table>
SECTION 11: Toxicological information

Concentration

Skin

: Non-irritating to the skin. Based on the available data, the classification criteria are not met.

Eyes

: Causes serious eye irritation. Irritating, fully reversible in 14 days. Many years of occupational exposure indicate no adverse effects on human eye.

Sensitisation

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Route of exposure</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>skin</td>
<td>Guinea pig</td>
<td>Not sensitizing</td>
</tr>
</tbody>
</table>

Conclusion/Summary

: Not a skin sensiser. Based on the available data, the classification criteria are not met.

Respiratory

: No respiratory sensitisation studies have been conducted. There are no data to suggest that disodium tetraborates are respiratory sensitisers. Based on the available data, the classification criteria are not met.

Mutagenicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Experiment</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>(based on boric acid)</td>
<td>Experiment: In vitro Subject: Mammalian-Animal Cell: Germ</td>
<td>Negative</td>
</tr>
</tbody>
</table>

Conclusion/Summary

: Not mutagenic (based on boric acid). Based on the available data, the classification criteria are not met.

Carcinogenicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>Negative - Oral - NOEL</td>
<td>Rat</td>
<td>446 to 1150 mg/kg Boric acid/ kg bw/ day</td>
<td>Oral feeding study (based on boric acid)</td>
</tr>
</tbody>
</table>

Conclusion/Summary

: No evidence of carcinogenicity (based on boric acid). Based on the available data, the classification criteria are not met.

Reproductive toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Maternal toxicity</th>
<th>Fertility effects</th>
<th>Developmental effects</th>
<th>Species</th>
<th>Effects</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>-</td>
<td>Positive</td>
<td>-</td>
<td>Rat</td>
<td>NOAEL in rats for effects on fertility in males is 17.5 mg B/kg body weight. NOAEL in rats for developmental effects on the foetus including foetal weight loss and minor skeletal variations is 9.6 mg B/kg body weight; NOAEL in rats for maternal toxicity is 13.3 mg B/kg body weight. No adverse fertility effects in male workers. Epidemiological studies of human developmental effects have shown an absence of effects in exposed borate workers and populations living in areas with high environmental levels of</td>
<td>Oral feeding study</td>
</tr>
</tbody>
</table>

| | | | | Rat | NOAEL in rats for effects on fertility in males is 17.5 mg B/kg body weight. | Oral feeding study |

| | | | | Negative | | Combined oral ingestion and inhalation. |

| | | | | Human | | |

Date of issue/Date of revision: 19/07/2018

Version: 1
**SECTION 11: Toxicological information**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>Physical form of solid powder indicates no aspiration hazard potential.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Teratogenicity**

**Conclusion/Summary**: See Reproductive toxicity.

**Specific target organ toxicity (single exposure)**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Based on the available data, the classification criteria are not met.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Specific target organ toxicity (repeated exposure)**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Based on the available data, the classification criteria are not met.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Aspiration hazard**

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>Physical form of solid powder indicates no aspiration hazard potential.</td>
</tr>
</tbody>
</table>

**Information on likely routes of exposure**

- Inhalation is the most significant route of exposure in occupational and other settings.
- Dermal exposure is not usually a concern because product is poorly absorbed through intact skin. **Product is not intended for ingestion.**

**Potential acute health effects**

- **Eye contact**: Causes serious eye irritation.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: Symptoms of accidental over-exposure to high doses of inorganic borate salts have been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed effects of skin redness and peeling.
- **Ingestion**: This product is not intended for ingestion. Small amounts (e.g., a teaspoon) swallowed accidentally are not likely to cause effects; swallowing amounts larger than that may cause gastrointestinal symptoms. Symptoms of accidental over-exposure to high doses of inorganic borate salts have been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed effects of skin redness and peeling.
SECTION 11: Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:
- irritation
- watering
- redness

Inhalation: Adverse symptoms may include the following:
- respiratory tract irritation
- coughing

Skin contact: Symptoms of accidental over-exposure to high doses of inorganic borate salts have been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed effects of skin redness and peeling.

Ingestion: Symptoms of accidental over-exposure to high doses of inorganic borate salts have been associated with ingestion or absorption through large areas of severely damaged skin. These may include nausea, vomiting, and diarrhoea, with delayed effects of skin redness and peeling.

Potential chronic health effects

### Potential immediate effects
Not available.

### Potential delayed effects
Not available.

### Developmental effects
May damage the unborn child.

### Fertility effects
May damage fertility.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

#### Long term exposure

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Human epidemiological studies show no increase in pulmonary disease in occupational populations with chronic exposures to boric acid and sodium borate dust. Human epidemiological studies indicate no effect on fertility in occupational populations with chronic exposures to borate dust and indicate no effect to a general population with high exposures to borates in the environment.

### Potential chronic health effects

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate pentahydrate</td>
<td>Chronic NOAEL Oral</td>
<td>Rat</td>
<td>17.5 mg/kg 0; 33 (5.9); 100 (17.5); 334 (58.5) mg boric acid (B)/kg bw per day (nominal in diet); and 0; 52 (5.9); 155 (17.5); 516 (58.5) mg borax (B)/kg/day (nominal in diet)</td>
<td>Oral feeding study</td>
</tr>
</tbody>
</table>

**Conclusion/Summary**: A NOAEL of 17.5 mg B/kg bw/day equivalent to 118 mg sodium tetraborate pentahydrate/kg bw/day was determined in a chronic feeding study (2 years) in rats and is based on testes effects. Other effects (renal, hematopoietic systems) are only observed at even higher doses.

Human epidemiological studies show no increase in pulmonary disease in occupational populations with chronic exposures to boric acid and sodium borate dust. Human epidemiological studies indicate no effect on fertility in occupational populations with chronic exposures to borate dust and indicate no effect to a general population with high exposures to borates in the environment.

### General
- No known significant effects or critical hazards.

### Carcinogenicity
- No known significant effects or critical hazards.

### Mutagenicity
- No known significant effects or critical hazards.

### Teratogenicity
- May damage the unborn child.

### Developmental effects
- May damage the unborn child.

### Fertility effects
- May damage fertility.

**Date of issue/Date of revision**: 19/07/2018

**Version**: 1 11/16
SECTION 11: Toxicological information

Toxicokinetics

**Absorption**: Absorption of borates via the oral route is nearly 100 %. For the inhalation route also 100 % absorption is assumed as worst case scenario. Dermal absorption through intact skin is very low with a percent dose absorbed of < 0.5 %.

**Distribution**: Boric acid is distributed rapidly and evenly through the body, with concentrations in bone 2 - 3 higher than in other tissues.

**Metabolism**: In the blood boric acid is the main species present and is not further metabolised

**Elimination**: Boric acid is excreted rapidly, with elimination half-lives of 1 h in the mouse, 3 h in the rat and < 27.8 h in humans, and has low potential for accumulation. Boric acid is mainly excreted in the urine.

Other information : Not available.

SECTION 12: Ecological information

### 12.1 Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate</td>
<td>Algae</td>
<td>EC50 52.4 mg/l (as Boron)</td>
<td>Pseudokirchneriella</td>
<td>Fresh water - Acute</td>
</tr>
<tr>
<td>pentahydrate</td>
<td></td>
<td></td>
<td>subcapitata</td>
<td>Fresh water - Acute</td>
</tr>
<tr>
<td></td>
<td>Invertebrate</td>
<td>LC50 91 mg/l (as Boron)</td>
<td>Ceriodaphnia dubia</td>
<td>Fresh water - Acute</td>
</tr>
<tr>
<td></td>
<td>Fish.</td>
<td>LC50 79.7 mg/l (as Boron)</td>
<td>Pimephales promelas</td>
<td>Fresh water - Acute</td>
</tr>
<tr>
<td></td>
<td>Fish.</td>
<td>NOEC 6.4 mg/l (as Boron)</td>
<td>Brachydanio rerio</td>
<td>Fresh water - Chronic</td>
</tr>
<tr>
<td></td>
<td>Invertebrate</td>
<td>NOEC 14.2 mg/l (as Boron)</td>
<td>Daphnia magna</td>
<td>Fresh water - Chronic</td>
</tr>
<tr>
<td></td>
<td>Algae</td>
<td>NOEC 17.5 mg/l (as Boron)</td>
<td>Pseudokirchneriella subcapitata</td>
<td>Fresh water - Chronic</td>
</tr>
</tbody>
</table>

**Conclusion/Summary**: Note that the data values are expressed as boron equivalents. To convert this product into equivalent boron (B) content, multiply by 0.1484. Studies judged to be unreliable or with insufficient information to evaluate are not included.

Boron is an essential micronutrient for healthy growth of plants; however, it can be harmful to boron sensitive plants in high quantities. Care should be taken to minimize the amount of this product released to the environment.

### 12.2 Persistence and degradability

**Conclusion/Summary**: Not applicable. Inorganic

### 12.3 Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>disodium tetraborate</td>
<td>-0.757</td>
<td>-</td>
<td>low</td>
</tr>
<tr>
<td>pentahydrate</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)**: Not available.

**Mobility**: The product is soluble in water and is leachable through normal soil. Adsorption to soils or sediments is insignificant.

### 12.5 Results of PBT and vPvB assessment

**PBT**: Not applicable.

**vPvB**: Not applicable.
**Neobor® - Manufacturing Grade**

**SECTION 12: Ecological information**

12.6 Other adverse effects : No known significant effects or critical hazards.

**SECTION 13: Disposal considerations**

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

**Product**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Hazardous waste : Yes. This product is classified as toxic to reproduction (Repr. 1B) and falls within scope of Directive 2008/98/EC as hazardous waste (H10). Dispose via a licensed waste disposal contractor

**Packaging**

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : Care should be taken when handling emptied containers that have not been cleaned or rinsed out.

**SECTION 14: Transport information**

<table>
<thead>
<tr>
<th></th>
<th>ADR/RID</th>
<th>ADN</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.2 UN proper shipping name</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.3 Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.4 Packing group</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>14.5 Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
</tbody>
</table>

14.6 Special precautions for user : Not applicable.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code : Not available.
SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Intrinsic property</th>
<th>Status</th>
<th>Reference number</th>
<th>Date of revision</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disodium tetraborate anhydrous</td>
<td>Toxic to reproduction</td>
<td>Recommended</td>
<td>ED/30/2010</td>
<td>7/1/2015</td>
</tr>
</tbody>
</table>

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Restricted to professional users. The product is permitted for use in consumer products where it is below the specific concentration limit.

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air

: Not listed

Industrial emissions (integrated pollution prevention and control) - Water

: Not listed

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.
Canada : All components are listed or exempted.
China : All components are listed or exempted.
Europe : All components are listed or exempted.

Date of issue/Date of revision : 19/07/2018
Version : 1
Neobor® - Manufacturing Grade

SECTION 15: Regulatory information

<table>
<thead>
<tr>
<th>Country</th>
<th>Japan inventory (ENCS)</th>
<th>Japan inventory (ISHL)</th>
<th>Malaysia</th>
<th>New Zealand</th>
<th>Philippines</th>
<th>Republic of Korea</th>
<th>Taiwan</th>
<th>Thailand</th>
<th>Turkey</th>
<th>United States</th>
<th>Viet Nam</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>All components are listed or exempted.</td>
<td>Not determined.</td>
<td>All components are listed or exempted.</td>
<td>All components are listed or exempted.</td>
<td>All components are listed or exempted.</td>
<td>All components are listed or exempted.</td>
<td>All components are listed or exempted.</td>
<td>Not determined.</td>
<td>Not determined.</td>
<td>All components are listed or exempted.</td>
<td>Not determined.</td>
</tr>
</tbody>
</table>

15.2 Chemical safety assessment : Complete.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms:
- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- IMSBC = International Maritime Solid Bulk Cargoes Code
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- vPvB = Very Persistent and Very Bioaccumulative

Key literature references and sources for data:

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye Irrit. 2, H319</td>
<td>Expert judgment</td>
</tr>
<tr>
<td>Repr. 1B, H360FD (Fertility and Unborn child)</td>
<td>Regulatory data</td>
</tr>
</tbody>
</table>

Full text of abbreviated H statements
- H319: Causes serious eye irritation.
- H360FD: May damage fertility. May damage the unborn child.

Full text of classifications [CLP/GHS]
- Eye Irrit. 2, H319: SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
- Repr. 1B, H360FD: REPRODUCTIVE TOXICITY (Fertility and Unborn child) - Category 1B

Additional information: Restricted to professional users. Keep out of reach of children. Do not ingest. Refer to safety data sheet. Not for use in food or drugs.

Date of issue/Date of revision : 19/07/2018
Date of previous issue       : 30/03/2017
Version                      : 1
Neobor® - Manufacturing Grade

SECTION 16: Other information

Europe / 4.9 / EN-GB

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Annex: Exposure Scenarios
The following table lists the uses identified and registered for this substance. Each use has a number of applicable human health, environmental and consumer exposure scenarios. These can be found at www.borax.com/EU-REACH/exposure-scenarios
<table>
<thead>
<tr>
<th>IU number</th>
<th>Sector</th>
<th>Identified Use</th>
<th>Life cycle stage</th>
<th>Sector of use category (SU)</th>
<th>Chemical Product Category (PC)</th>
<th>Process category (PROC)</th>
<th>Article category (AC)</th>
<th>Environmental release category (ERC)</th>
<th>Exposure Scenario</th>
</tr>
</thead>
<tbody>
<tr>
<td>26</td>
<td>Construction materials</td>
<td>Formulation/use of borates in construction materials (plaster board, wood)</td>
<td>X</td>
<td>3, 13</td>
<td>K35000, 8</td>
<td>4, 5, 8b, 14, 24, 26</td>
<td>4, 11</td>
<td>2, 3, 5</td>
<td>ES7 - Discharging bags (25 -50 kg) into mixing vessels</td>
</tr>
<tr>
<td>27</td>
<td>Construction materials</td>
<td>Professional use of construction materials</td>
<td>X</td>
<td>X</td>
<td>22, 19</td>
<td>K35000, 8</td>
<td>21</td>
<td>4</td>
<td>10a, 11a, 12a</td>
</tr>
</tbody>
</table>

**Note:** The IU number as well as the Exposure Scenarios numbering is correct. Even if the numbering might be inconsistent in some cases, this is not a mistake. There are no documents missing.